



HYDRAULIC STEERING CONVERSION KITS WITH BY-PASS SYSTEM AND SECURITY VALVE FOR 670 - 750 FIAT TRACTORS ASSEMBLING INSTRUCTION

- 1- Oil reservoir
- 2- Hydraulic steering oil pump .
- 3- Bracket to the engine body. (Spacer should be used between engine body and bracket)
- 4- The lift valve and piston should be assembled.
- 5- 5/8 R6 hose from reservoir to oil pump. Fasten hose clamps.
- 6- Return hose from lift to reservoir 3/8 R6
- 7- Pressure hose 5/16 R1 from oil pump to lift.
- 8- Assemble the rod.
- 9- After that center the valf shaft and fasten with M8 bolts.
- 10- Use special SAE 10 or 20 oil (1Lt) start engine, check oil level and add some more if necessary check fastening bolts and hoses after week.
- 11- The adjusting screw of the pressure valve, Check connection bolts after a week.

